

Railway tyre

Manufacturing process

Product reference.

www.ghibellina.it Catalogo commerciale 2024



Nome articolo **CERCHIONE**

Codice articolo **A3.2.2**

Assieme di riferimento **Rodiggio**





NR.O	STANDARD	GRADO ACCIAIO
1	PN-H-84027-6:1984	P54, P55A, P60
2	UIC 810 -1	B1 + B6
3	BS 5892 cz.4/92 r.	B1 + B7
4	GOST 398-2010	2
5	ASTM A 551 - 08	Class DHT

Steps in the manufacturing process.

Ghibellina is able to produce any type of railway tyre, both for trams and for locomotives.

All machining operations are carried out in compliance with the standards in force in Italy and Europe.

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|-----------|----------------------------------|-----------|---|
| 01 | Selection and cutting | 06 | Quality control (raw product) |
| 02 | Raw material heating | 07 | Machining |
| 03 | Pressing and pre-drilling | 08 | Quality control (finished product) |
| 04 | Rolling | 09 | Packaging |
| 05 | Heat treatment | | |
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Selection and cutting of raw material.

01



Our visiting team.

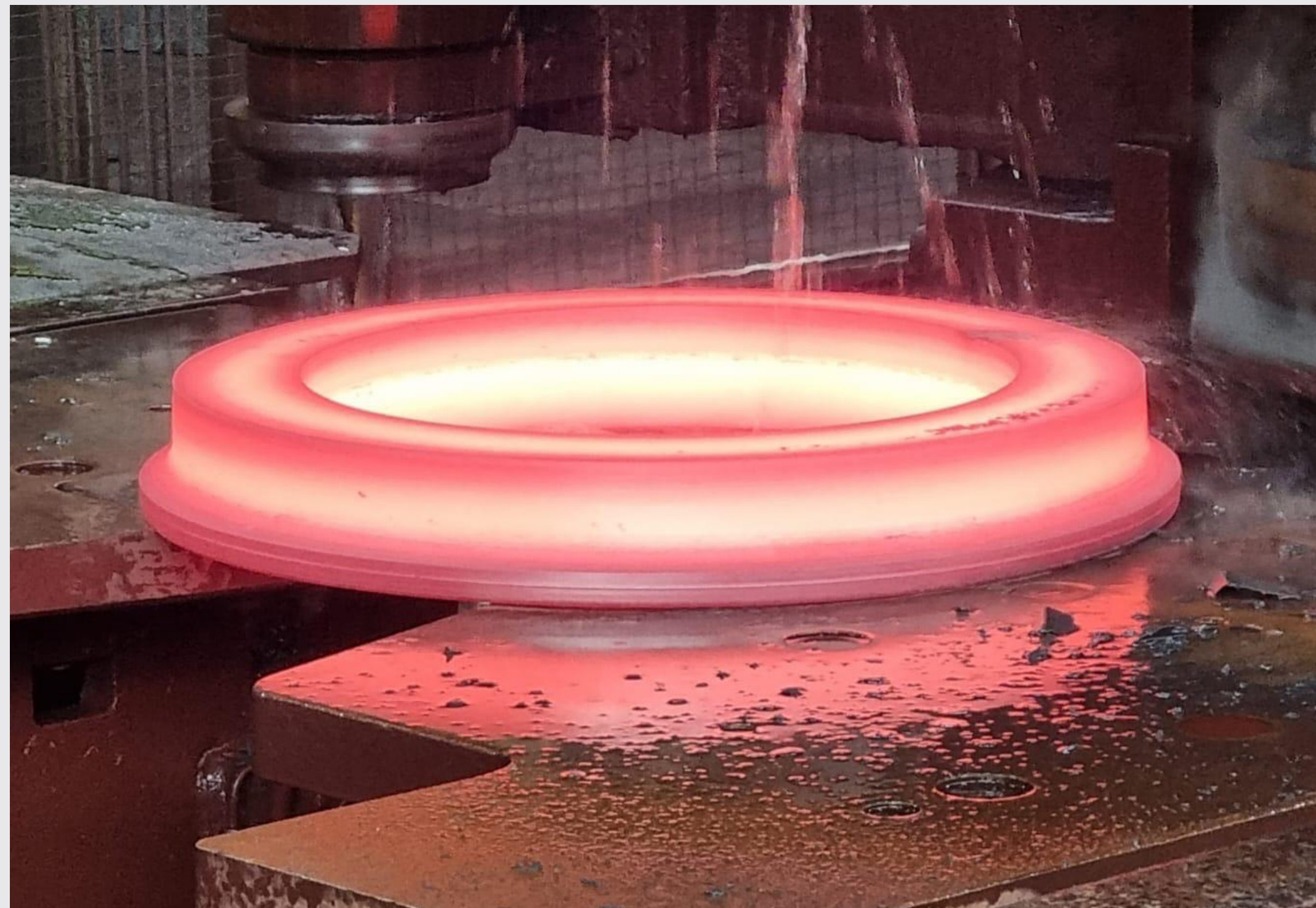
Raw material heating.



Pressing and pre-drilling.



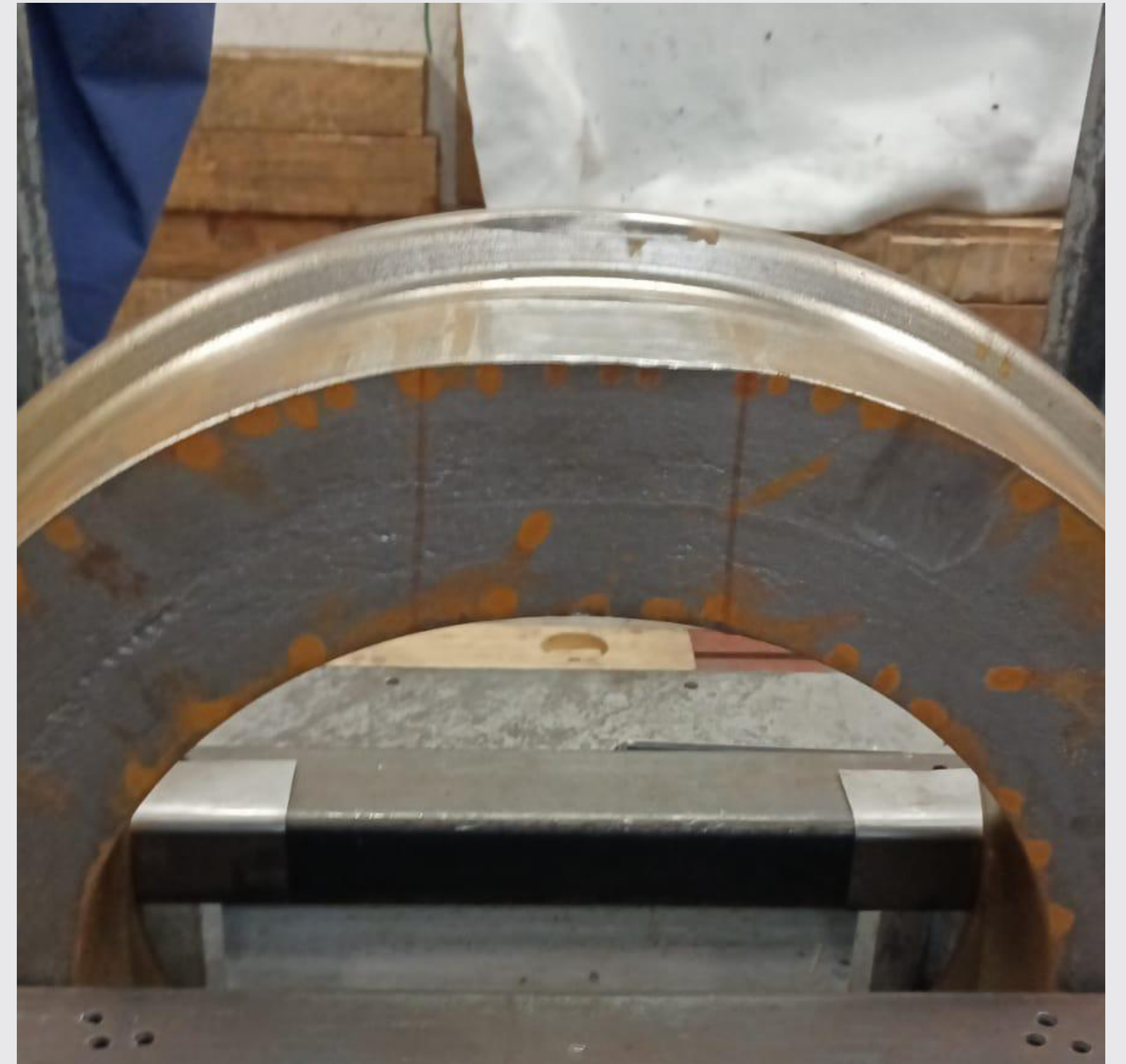
Rolling.



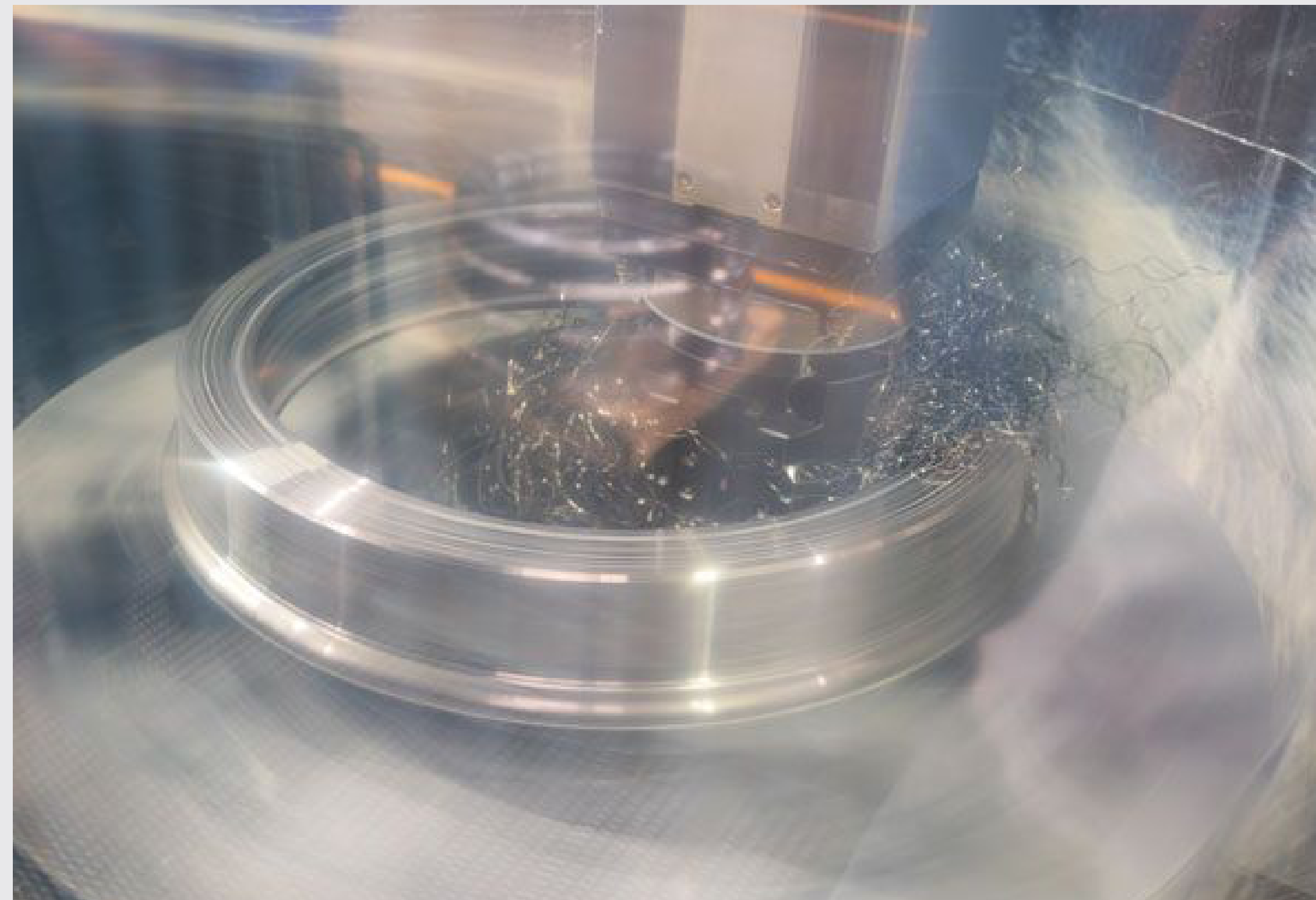
Cooling and heat treatment.



Quality control (raw product).



Machining.



Quality control (finished product).



Packaging.

